

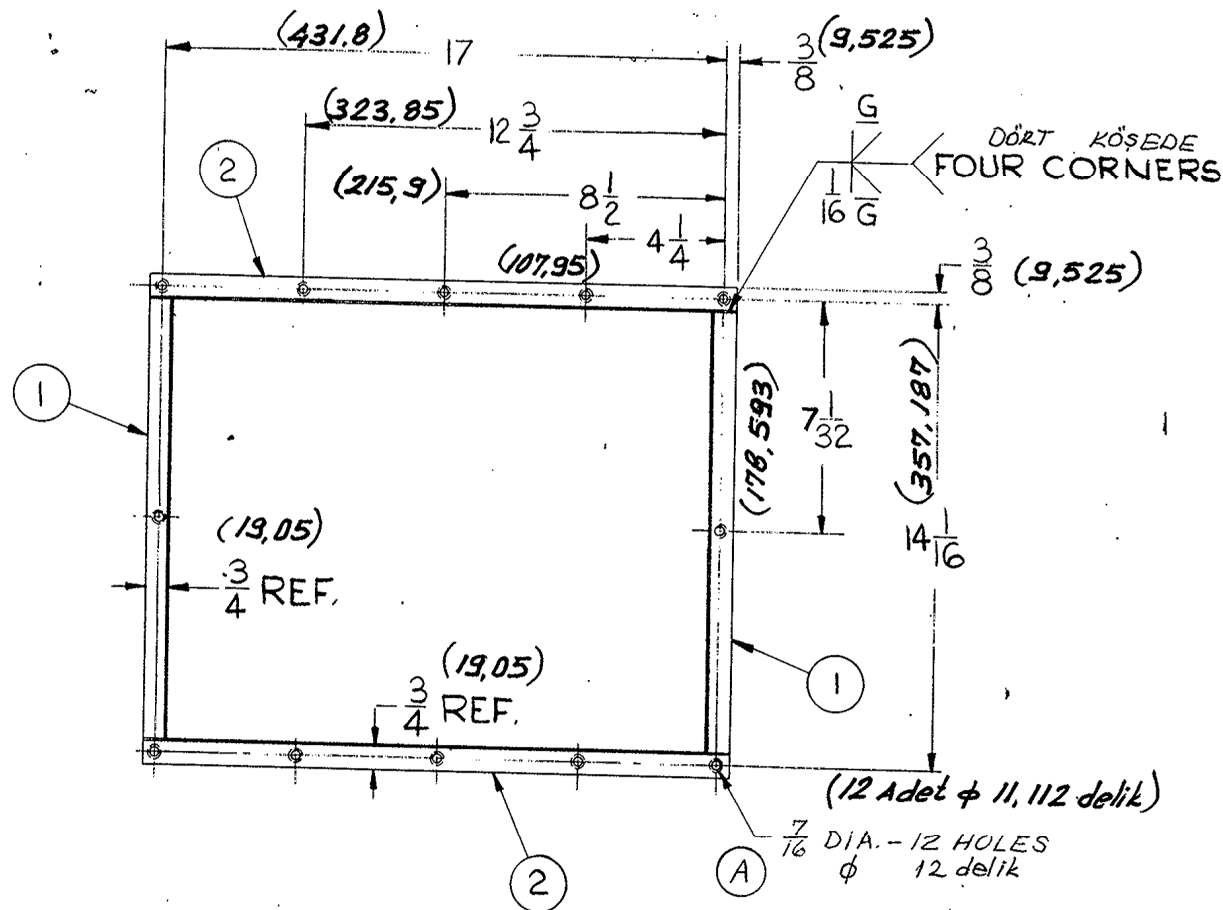
8422526

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I.-2100.

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° X ONE THRD DEEP.

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS.



Ver No
37 / 29
Site No

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.
32081	B	ITS. 1 & 2 REV'D PER DETAIL	3-15-77	DC		
61842	A	REF. CHAMFER REM'D	7-13-76	NEZ		
		WAS 1/8 UNC-2B TH'D-12 HOLES				
FIRST USED ON DDA40X						

2	TOKO2	PAD	8422529	2
2	"	PAD	8422528	1
MATERIAL		NAME OF PART		
NO. REQUIRED PER ASSEMBLY		PART NO.		IT. NO.
DR. Cannaday		ELECTRO-MOTIVE DIVISION		
DATE 12-20-68		GENERAL MOTORS CORPORATION		
CH. DR. 1-10-69		LA GRANGE, ILLINOIS, U.S.A.		
WELD 1-16-69		RING ASM		
MOD. ENGR. 1-17-69		Gerçave Komple		
NAT'L. 2-21-69		DATE OF PRINT		
		PART NO. 8422526		

DEF 822200A

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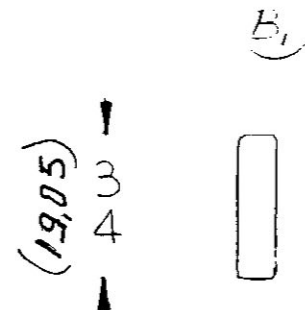
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1702 116



13 5/16 (338,13)

(4,76) 3/16 (A)

				MATERIAL				NAME OF PART		PART NO.	IT. NO.
				E1/2 55 HR 12 C. QU. MILL EDGE				ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.			
				NO. REQUIRED PER ASSEMBLY		DR. <i>Cannaday</i> DATE 12-20-68		AYAK PAD			
				CH. DR.		DATE 1/16/69					
				SUP.		MOD. ENGR.		DATE OF PRINT		PART NO.	
				WELD.		1-17-69				8422528	
				MAT'L.		ENGR.					
82081	B	CHAMPHER REM'D									
61842	A	MATERIAL REV'D	31677	DC	-						
		THICKNESS WAS 3/8	7-13-76	NEZ	-						
R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.					
FIRST USED ON			DDA40X								

8422529

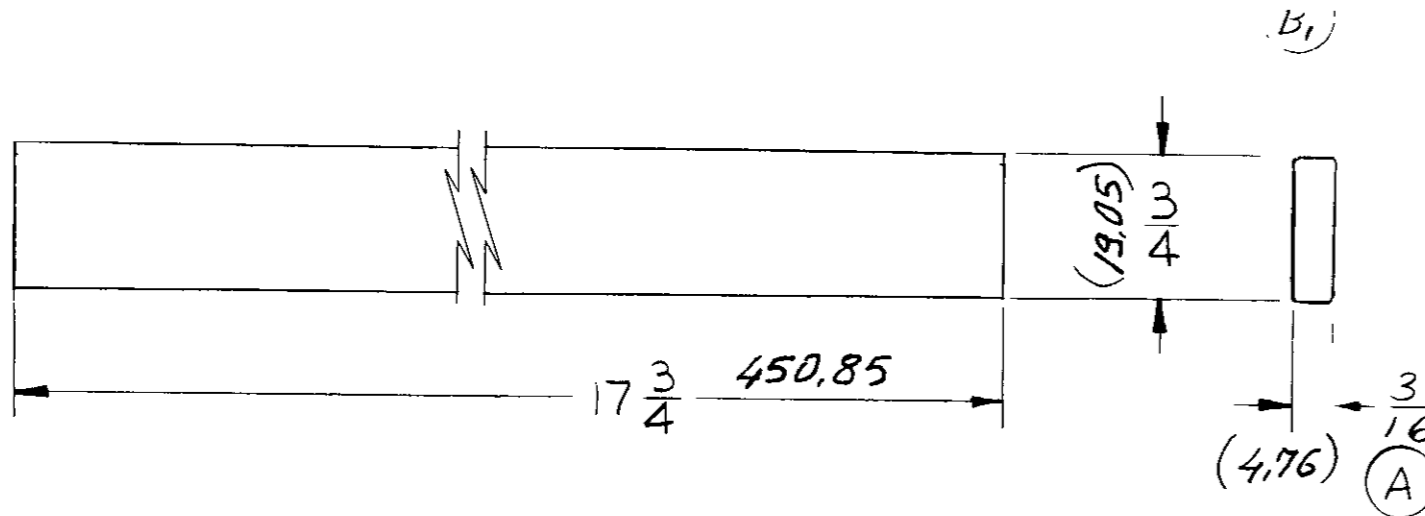
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1702 417



										MATERIAL		NAME OF PART		PART NO.		IT. NO.	
										EMS 55 HRSS C. QU. MILL EDGE		ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.					
										DR. Cannaday CK. E. B. G.		DATE 12-20-68					
82081		B, CHAMFER REM'D B MATERIAL REV'D.		3-16-77		DC		-		SUP. E. B. G.		CH. DR. 1-10-69		AYAK PAD			
61842		A THICKNESS WAS $\frac{3}{8}$		7-13-76		NEZ				WELD. E. B. G.		MOD. ENGR. 1-16-69					
R. F. C. NO.		REV. LET.		REVISION		DATE		BY		CK.		APV'D.		DATE OF PRINT		PART NO.	
FIRST USED ON		DDA40X								MAT'L. 11/1		ENGR. 1/1				8422529	